

Date: Friday, 01/08/2008 2:36:41 PM
User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: SEAT SUPPORT ASSEMBLY	
Job Number	: 40877 -		Part Number	: D3784041	
Estimate Number	: 13327		Drawing Number	: D3784 REV B	
P.O. Number	:		Project Number	:	
This Issue	: 01/08/2008	S.O. No. :	Drawing Revision	: B	
Prsht Rev.	: NC		Material	:	
First Issue	: 31/07/2008	Type	Due Date	: 08/08/2008	
Previous Run	: 40659		Qty:	12 Um: Each	
Written By	:		<i>Split 2</i>		
Checked & Approved By	:				
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-07-18 revB as per dwg DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
Barcode for PACKAGING RESOURCE #1		
2.0	D37701	Tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Tube batch: <u>B 40713</u>		
Barcode for Tube		
3.0	D3763041	End Fitting Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) End Fitting Assembly batch: <u>B 40634-2</u>		
Barcode for End Fitting Assembly		
4.0	D3763045	End Fitting Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) End Fitting Assembly batch: <u>B 40969</u>		
Barcode for End Fitting Assembly		
5.0	AN52510R20	Screw
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Screw batch: <u>M108559</u>		
Barcode for Screw		

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Drawing Name: SEAT SUPPORT ASSEMBLY

Job Number: 40877

Part Number: D3784041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

batch: m105793

(or NAS1149D0332J) batch:

MF

7.0 MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: m108764

mf 08-08-18

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

SB 08/08/18 (1)

9.0 QC5

INSPECT WORK TO CURRENT STEP




Comment: INSPECT WORK TO CURRENT STEP

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock
Location: GA

mf 08-08-19

11.0 QC21

FINAL INSPECTION/W/O RELEASE

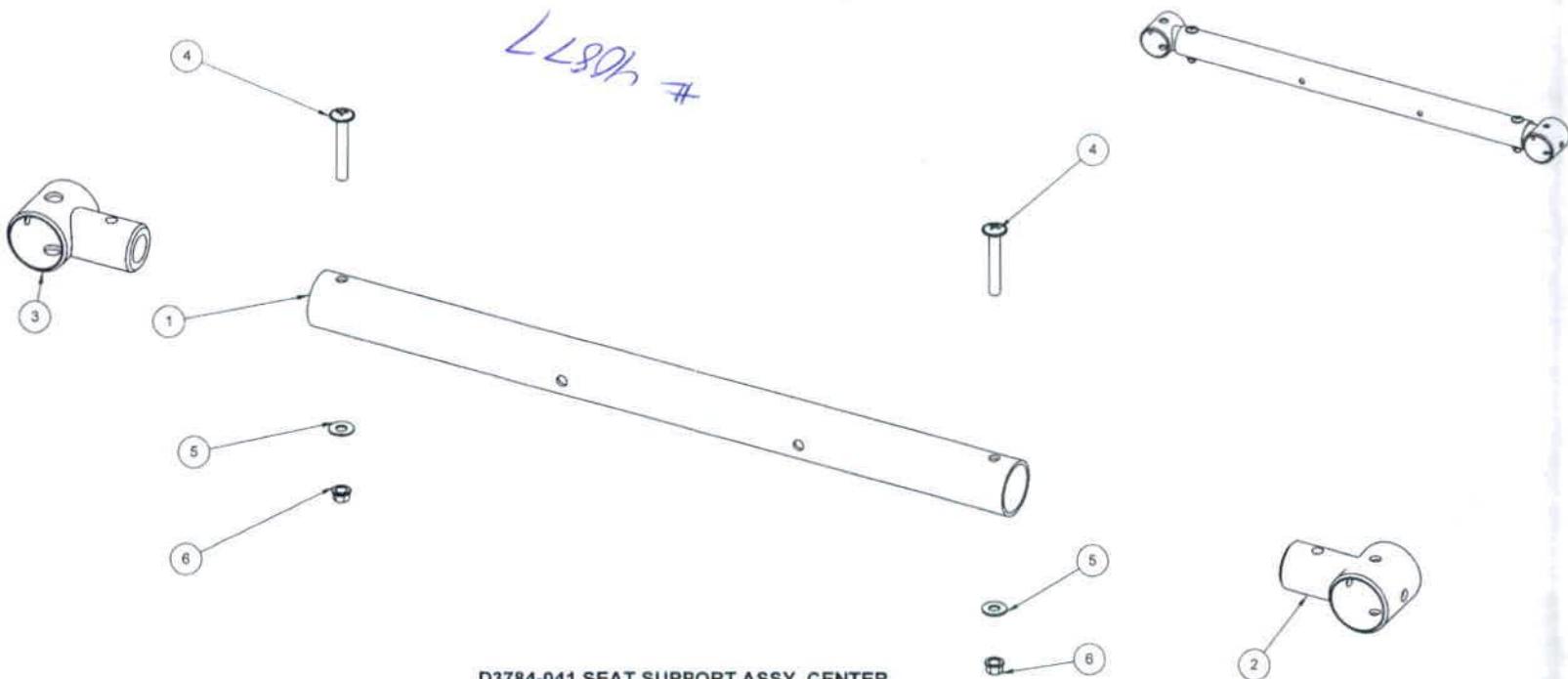


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-08-19



D3784-041 SEAT SUPPORT ASSY, CENTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3783-041	END FITTING ASSY	1
3	D3783-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.31 lbs

B	HARDWARE CHANGE, ASSY CHANGE		HS	08.06.23
A	NEW ISSUE		HS	08.06.04
REV	DESCRIPTION		BY	DATE
DESIGN	HS	DART AEROSPACE LTD		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	RE	DRAWING NO.	REV. B	
MFG. APPR.	MX	D3784		SHEET 1 OF 5
APPROVED	W	TITLE	SCALE	
DE APPR.		SEAT SUPPORT ASSEMBLY	NTS	
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